

Standard/Primer Coating- System #1

COAT	PAINT	SURFACE PREPARATION	MINIMUM DRY FILM THICKNESS
Primer*	Ameron Amercoat® 385	Sandblast to Near- White (steel parts only) & Solvent wash with "d-Limonene®"	63 µm 2.5 mils

Two Coat Coating – System #2

COAT	PAINT	SURFACE PREPARATION	MINIMUM DRY FILM THICKNESS
Primer	Ameron Amercoat® 385	Sandblast to Near- White (steel parts only) & Solvent wash with "d-Limonene®"	63 µm 2.5 mils
Second coat	Ameron Amercoat® 450H	Clean-1 st coat Dried	63 µm 2.5 mils

Offshore/3-Coat Coating – System #3

COAT	PAINT	SURFACE PREPARATION	MINIMUM DRY FILM THICKNESS
Primer	Ameron Amercoat® 68HS	Sandblast to Near- White (steel parts only) & Solvent wash with "d-Limonene®"	63 µm 2.5 mils
Alternate Primer	Ameron Amercoat® 385	Sandblast to Near- White (steel parts only) & Solvent wash with "d-Limonene®"	63 µm 2.5 mils
Intermediate	Ameron Amercoat® 385	Clean – 1 st coat Dried	76 µm 3 mils
Finish	Ameron Amercoat® 385 Blue, Pearl Gray or White	Clean – 2nd coat Dried	76 µm 3 mils
Finish Alternate Special Option	Ameron Amercoat® 450H Customer Color	Clean – 2nd coat Dried	50 µm 2 mils

NOTE: Stainless steel or anodized aluminum parts are prepared by washing with "d-Limonene®" solvent and receive one final coat.

* **NOTE:** It is recommended that a topcoat be applied within 6 months to prevent fading of paint.

AMERON PROTECTIVE COATINGS

AMERCOAT® 68HS: An abrasion resistant zinc rich epoxy primer which provides long lasting cathodic protection to steel surfaces. The coating has outstanding resistance to chemicals and severe weathering, and exhibits excellent adhesion to organic and inorganic zinc primers and epoxy topcoats. Low VOC content.

AMERCOAT® 385: A superior rust inhibitive Multi-purpose epoxy primer that provides excellent durability in marine atmosphere, suitable for immersion service, withstands splash or spillage of solvents, petroleum products, seawater, salt solutions and sour crude. AMERCOAT® 385 is compatible with a wide range of topcoats including polyurethanes and acrylics, has excellent adhesion to inorganic zinc silicate. Low VOC content.

AMERCOAT® 450H: A glossy attractive aliphatic polyurethane topcoat used as a finish coat where excellent color retention, attractive appearance and corrosive resistance are required. Low VOC content.