

Data sheet

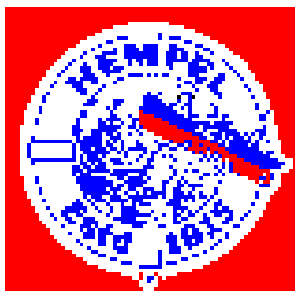
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Bettis BHHx / BL Actuators

Standard paint specification

Hempel Paint – Bettis BHH Products



Surface preparation:

Oil and grease etc. to be removed by emulsion cleaning. Entire area to be (high pressure) fresh water cleaned in order to remove salts and other contaminants. When the surface is dry: Abrasive blasting to minimum Sa 2½ according to ISO 8501-1:1988.

The specified high film thickness can best be obtained by airless spray application. If another application method is used more applications are necessary to achieve the specified dry film thickness (200 micron wet / 125 micron dry.)

Stripe coating with brush before or after spray application of each coat is to be carried out on areas difficult to cover properly by spray as eg edges, corners, flanges, cutouts, handwelds and other rough surfaces.

The paint film dries to touch in four hours but must be fully cured (7 days/20°C) before the actuators can be taken into use.

Consult the separate APPLICATION INSTRUCTIONS for HEMPADUR 45141/45143.

Environment: Immersion.

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