

## Data sheet

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# Actuator storage

- For applications where a hydraulic actuator is not put into immediate service it is recommended the actuator be cycled (i.e. two complete strokes – one clockwise, one counterclockwise) a minimum of 5 times with regulated clean/dry pneumatic pressure once a month. Care should be taken to plug all open ports on the actuator and all controls to keep out foreign contaminants. Some plugged pressure ports need to be unplugged during each months cycling procedure to enable unpressured areas to vent to atmosphere. After each cycling procedure is complete care should be taken to replace any removed plugs to keep out foreign contaminants during storage.
- Indoor storage, if available, is recommended. Actuators should not be stored in an atmosphere harmful to resilient seals.
- After long term storage the actuator may require the installation of a service kit before being placed into service.



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