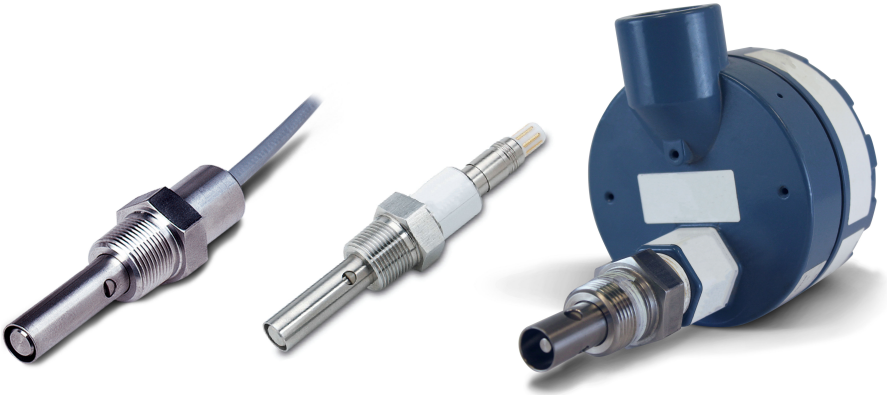


# Rosemount™ 400 and 400 VP

## Contacting Conductivity Sensors



## Essential Instructions

Read this page before proceeding!

Emerson designs, manufactures, and tests its products to meet many national and international standards. Because these instruments are sophisticated technical products, you must properly install, use, and maintain them to ensure they continue to operate within their normal specifications. You must adhere to the following instructions and integrate them into your safety program when installing, using, and maintaining Emerson's Rosemount products. Failure to follow the proper instructions may cause any one of the following situations to occur: loss of life, personal injury, property damage, damage to this instrument, and warranty invalidation.

- Read all instructions prior to installing, operating, and servicing the product.
- If you do not understand any of the instructions, contact [Emerson.com/global](https://www.emerson.com/global) for clarification.
- Follow all warnings, cautions, and instructions marked on and supplied with the product.
- Inform and educate your personnel in the proper installation, operation, and maintenance of the product.
- To ensure proper performance, use qualified personnel to install, operate, update, program, and maintain the product.
- When replacement parts are required, ensure that qualified people use replacement parts specified by Emerson. Unauthorized parts and procedures can affect the product's performance, place the safe operation of your process at risk, and VOID YOUR WARRANTY. Look-alike substitutions may result in fire, electrical hazards, or improper operation.
- Ensure that all equipment doors are closed and protective covers are in place, except when maintenance is being performed by qualified people, to prevent electrical shock and personal injury.

### **WARNING**

#### **Hazardous area installation**

Qualified onsite safety personnel must carefully evaluate installations near flammable liquids or in hazardous areas.

To secure and maintain intrinsically safe installation, use an appropriate transmitter/safety barrier/sensor combination. The installation system must be in accordance with the governing approval agency (FM, CSA, or BASEEFA/CENELEC) hazardous area classification requirements. Consult your transmitter Reference Manual for details.

Proper installation, operation, and servicing of this sensor in a hazardous area installation are entirely the operator's responsibility.

### **WARNING**

#### **Physical access**

Unauthorized personnel may potentially cause significant damage to and/or misconfiguration of end users' equipment. This could be intentional or unintentional and needs to be protected against.

Physical security is an important part of any security program and fundamental in protecting your system. Restrict physical access by unauthorized personnel to protect end users' assets. This is true for all systems used within the facility.

**Contents**

Specifications.....5

Installing the sensor..... 7

Calibration and maintenance.....24

Troubleshoot..... 30

Accessories..... 34



# 1 Specifications

<b>Wetted materials</b>	
Electrodes	Titanium
Insulator	Glass filled polyether ether ketone (PEEK)
Hex block	316 stainless steel
O-ring	Viton®
<b>Temperature range</b>	
Standard	32 to 221 °F (0 to 105 °C)
With optional integral junction box	32 to 392 °F (0 to 200 °C)
<b>Maximum pressure</b>	
250 psig (1825 kPa [abs])	
<b>Vacuum</b>	
At 1.6-in. Hg (5.2 kPa), air leakage is less than 0.005 SCFM (0.00014 m3/min.)	
<b>Cell constants</b>	
0.01, 0.1, and 1.0/cm	
<b>Process connection</b>	
¾-in. Male National Pipe Thread (MNPT)	
<b>Cable length</b>	
10 ft. standard; for longer cable lengths, choose option -60 (integral junction box) and order interconnecting cable separately; interconnecting VP6 cables sold separately (see <a href="#">Accessories</a> ).	

**Table 1-1: Weights and Shipping Weights**

Rounded up to the nearest 1 lb. or 0.5 kg.

<b>Sensor</b>	<b>Weight</b>	<b>Shipping weight</b>
Rosemount 400 with 10-ft. integral cable	1 lb. (0.5 kg)	2 lb. (1.0 kg)
Rosemount 400 with 50-ft. integral cable	4 lb. (2.0 kg)	5 lb. (2.5 kg)
Rosemount 400VP with Variopol cable connection	1 lb. (0.5 kg)	2 lb. (1.0 kg)

**Table 1-1: Weights and Shipping Weights *(continued)***

Sensor	Weight	Shipping weight
Rosemount 400 with integral junction box	3 lb. (1.5 kg)	4 lb. (2.0 kg)

**Table 1-2: Flow Cell (24092-02) Specifications**

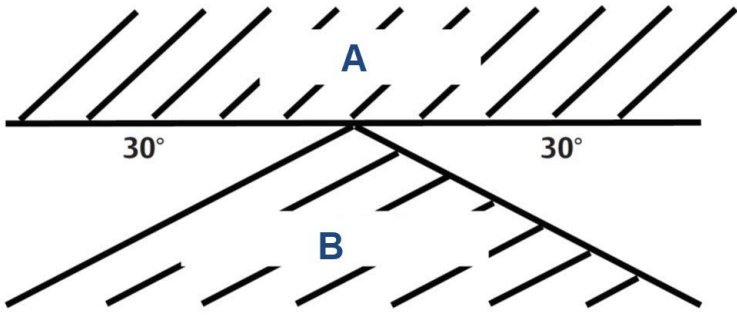
<b>Wetted materials</b>	
Body and nut	Polycarbonate and polyester
¼-in. (6.4 mm) fittings	316 stainless steel
O-ring	Silicone
<b>Process connection</b>	
Compression fittings for ¼-in. (6.4 mm) OD tubing	
<b>Temperature range</b>	
32 to 158 °F (0 to 70 °C)	
<b>Maximum pressure</b>	
90 psig (722 kPa [abs])	

## 2 Installing the sensor

Keep  $\frac{1}{4}$  in. (6.4 mm) clearance between electrodes and piping. The electrodes must be completely submerged in the process liquid (i.e., to the level of the threaded connection). See [Figure 2-1](#) to [Figure 2-6](#) for recommended orientation and installation. Rosemount 400/400VP sensors may be installed with 0.1 and 1.0/cm cell constants in  $\frac{3}{4}$ -in. (19.1 mm) pipe tees. The sensors may also be installed in 1-in. (25.4 mm) tees with a  $\frac{3}{4}$ -in. (19.1 mm) bushing.

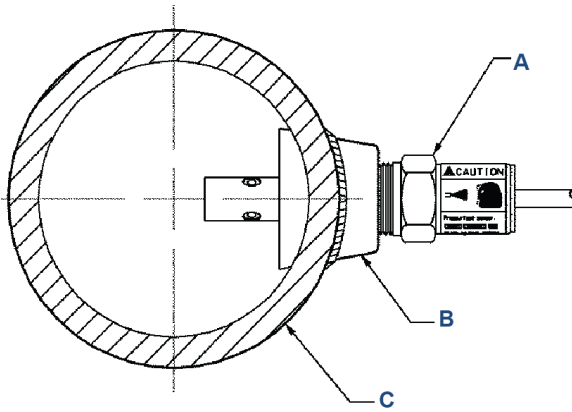
If the sensor is installed in a pipe tee or flow cell with the sample draining to open atmosphere, bubbles may accumulate on the electrodes. Trapped bubbles will cause errors. As bubbles accumulate, the conductivity reading normally drifts down. In the plastic flow cell, bubbles are readily visible. To control bubble formation, apply a small amount of back pressure to the flow cell or pipe tee.

**Figure 2-1: Sensor Orientation**



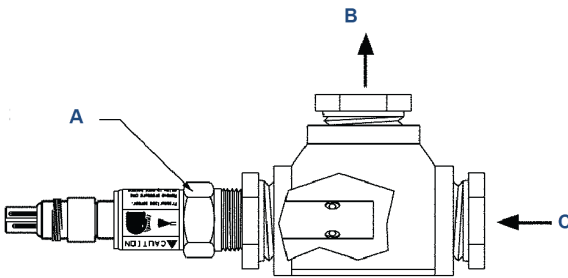
- A. Trapped air
- B. Trapped sludge

**Figure 2-2: Direct Insertion in a Pipe**



- A. Sensor
- B. Weldolet
- C. Process piping

**Figure 2-3: Insertion in a Pipe Tee**



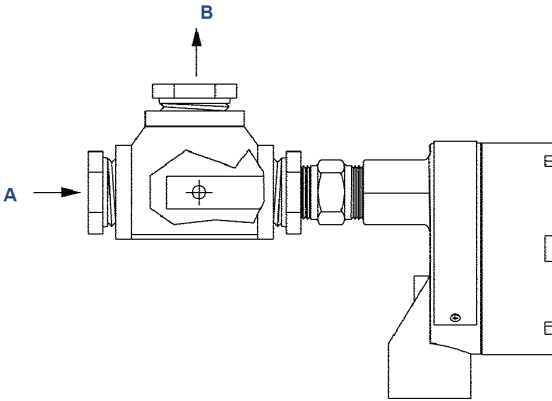
1-in. (25.4 mm) pipe tee with 3/4-in. (19.1 mm) bushing shown

- A. Sensor
- B. Outlet
- C. Inlet



---

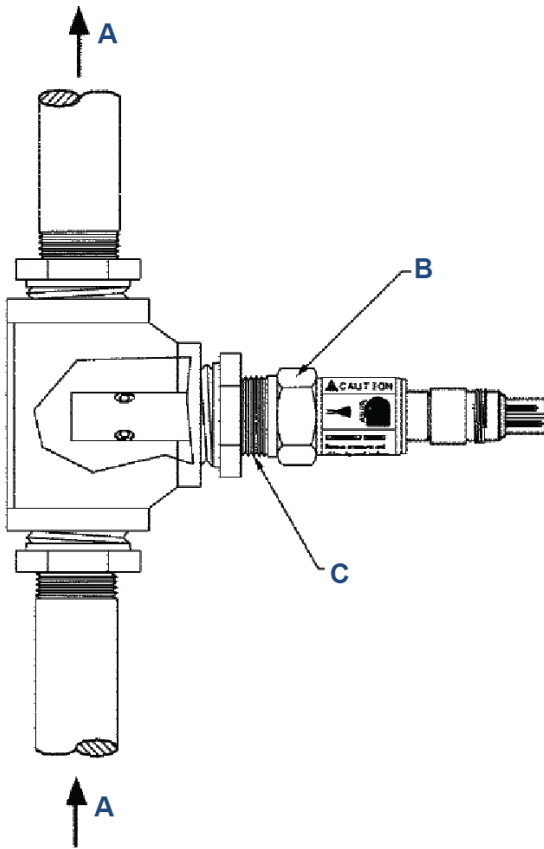
**Figure 2-4: Insertion in a Pipe Tee**



1-in. pipe tee with 3/4-in. bushing shown.

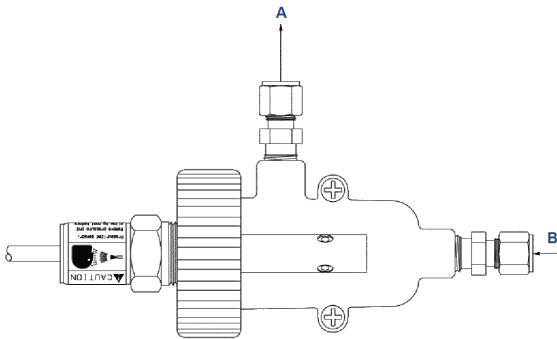
- A. Inlet
- B. Outlet

**Figure 2-5: Insertion in a Pipe Tee**



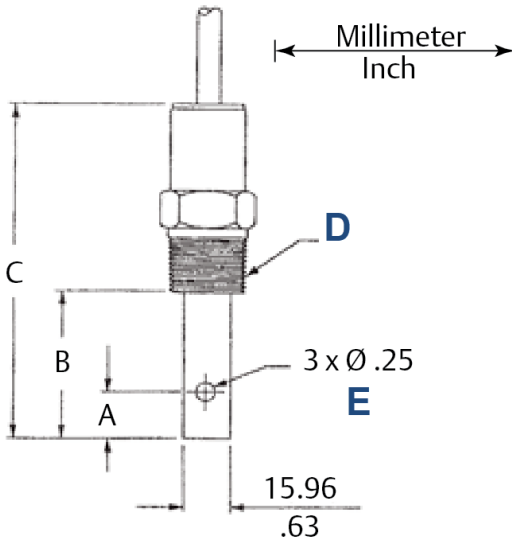
- A. Flow
- B. Sensor
- C.  $\frac{3}{4}$ -in. (19.1 mm) Male National Pipe Thread (MNPT), typical

**Figure 2-6: Insertion in a Flow Cell (24091-02)**



- A. Outlet
- B. Inlet

**Figure 2-7: Rosemount 400 with Integral Cable Connection Dimensional Drawing**

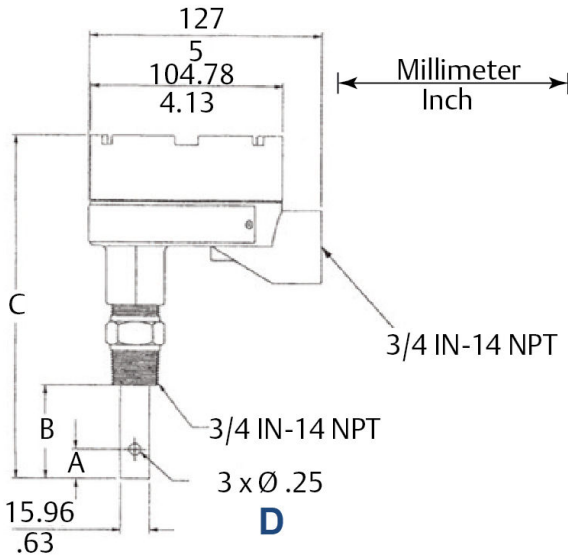


- A. Dimension (see [Table 2-1](#))
- B. Dimension (see [Table 2-1](#))
- C. Dimension (see [Table 2-1](#))
- D. 3/4-in. (19.1 mm) - 14 National Pipe Thread (NPT)
- E. Equally spaced

**Table 2-1: Rosemount 400 with Integral Cable Connection Dimensions**

Sensor configuration	A		B		C	
	in.	mm	in.	mm	in.	mm
0.01/cm	1.59	40.39	1.98	50.34	4.52	114.8
0.1/cm	0.687	17.45	1.11	28.15	3.65	92.71
1.0/cm	0.667	16.94	1.13	28.70	3.67	93.22
0.01/cm (with extended insertion length)	1.59	40.39	5.49	139.4	8.00	203.2
0.1/cm (with extended insertion length)	0.687	17.45	5.49	139.4	8.00	203.2
1.0/cm (with extended insertion length)	0.667	16.94	5.49	139.4	8.00	203.2

**Figure 2-8: Rosemount 400 with Integral Junction Box Dimensional Drawing**



- A. Dimension (see Table 2-2)
- B. Dimension (see Table 2-2)
- C. Dimension (see Table 2-2)
- D. Equally spaced

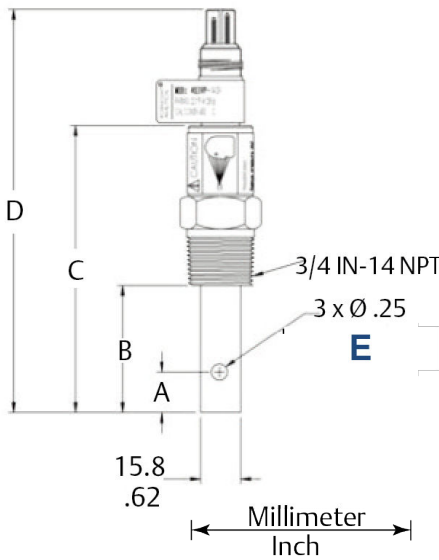
**Table 2-2: Rosemount 400 with Integral Junction Box Dimensions**

Sensor configuration	A		B		C	
	in.	mm	in.	mm	in.	mm
0.01/cm	1.59	40.39	1.98	50.34	7.41	188.2
0.1/cm	0.687	17.45	1.11	28.15	6.49	164.9
1.0/cm	0.667	16.94	1.13	28.70	6.51	165.4
0.01/cm (with extended insertion length)	1.59	40.39	5.49	139.4	10.90	276.9

**Table 2-2: Rosemount 400 with Integral Junction Box Dimensions**  
*(continued)*

Sensor configuration	A		B		C	
	in.	mm	in.	mm	in.	mm
0.1/cm (with extended insertion length)	0.687	17,45	5.49	139,4	10.90	276,9
1.0/cm (with extended insertion length)	0.667	16.94	5.49	139.4	10.90	276.9

**Figure 2-9: Rosemount 400VP with Variopol Cable Connection**



- A. Dimension (see [Table 2-3](#))
- B. Dimension (see [Table 2-3](#))
- C. Dimension (see [Table 2-3](#))
- D. Dimension (see [Table 2-3](#))
- E. Equally spaced

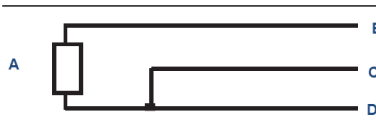
**Table 2-3: Rosemount 400VP with Variopol Cable Dimensions**

Sensor configuration	A		B		C		D	
	in.	mm	in.	mm	in.	mm	in.	mm
0.01/cm	1.59	40.39	1.98	50.34	4.43	112.5	6.3	160.0
0.1/cm	0.67	17.0	1.10	27.9	3.47	90.4	5.43	137.9
1.0/cm	0.67	17.0	1.10	27.9	3.58	90.9	5.45	138.4
0.01/cm (with extended insertion length)	1.59	40.39	5.48	139.2	7.91	200.9	9.78	284.4
0.1/cm (with extended insertion length)	0.67	17.0	5.48	139.2	7.91	200.9	9.78	284.4
1.0/cm (with extended insertion length)	0.67	17.0	5.48	139.2	7.91	200.9	9.78	284.4

## 2.1 Wiring the sensor

For additional wiring information, refer to [Emerson.com/RosemountLiquidAnalysisWiring](https://www.emerson.com/RosemountLiquidAnalysisWiring).

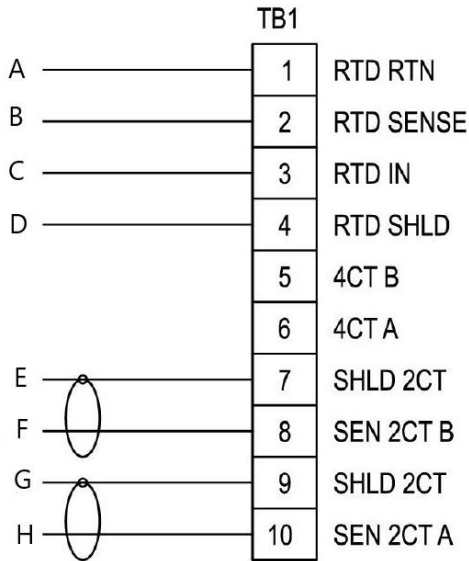
**Table 2-4: Wire Color and Connections in Sensor**

Color	Function
Gray	Connects to outer electrode
Clear	Coaxial shield for gray wire
Orange	Connects to inner electrode
Clear	Coaxial shield for orange wire
Red	 <p>A. Resistance Temperature Device (RTD)                      B. RTD in                      C. RTD sense                      D. RTD return</p>
White with red stripe	
White	
Clear	Shield for all RTD lead wires



## 2.2 Wire the sensor to the transmitter

**Figure 2-10: Wiring for Rosemount 56, 1056, and 1057 transmitters**



- A. White
- B. White/Red
- C. Red
- D. Clear
- E. Clear
- F. Orange
- G. Clear
- H. Gray

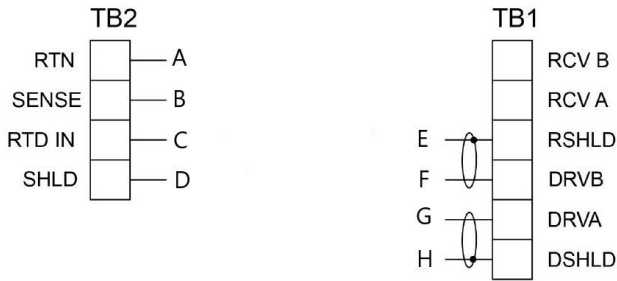
**Table 2-5: Wiring for Rosemount 56, 1056, and 1057 Transmitters**

Terminal number	Wire color	Connects to
1	White	Resistance Temperature Device (RTD) return
2	White/red	RTD sense
3	Red	RTD in
4	Clear	RTD shield
5	N/A	4CT-B

**Table 2-5: Wiring for Rosemount 56, 1056, and 1057 Transmitters**  
*(continued)*

Terminal number	Wire color	Connects to
6	N/A	4CT-A
7	Clear	Shield 2CT
8	Orange	Sensor 2CT-B
9	Clear	Shield 2CT
10	Gray	Sensor 2CT-A

**Figure 2-11: Wiring for Rosemount 1066 transmitter**



- A. *White*
- B. *White/Red*
- C. *Red*
- D. *Clear*
- E. *Clear*
- F. *Gray*
- G. *Orange*
- H. *Clear*

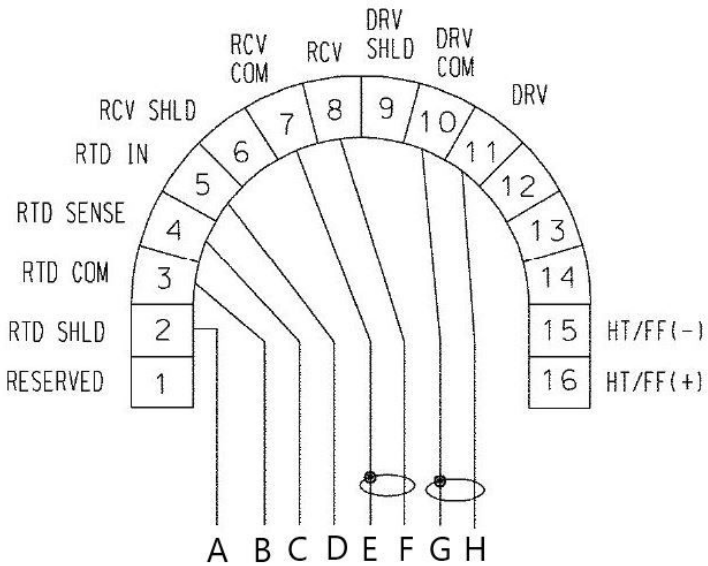
**Table 2-6: Wiring for Rosemount 1066 Transmitter**

Terminal block	Wire color	Connects to
TB2	White	RTD return
TB2	White/red	RTD sense
TB2	Red	RTD in
TB2	Clear	Shield
TB1	N/A	Receive B
TB1	N/A	Receive A

**Table 2-6: Wiring for Rosemount 1066 Transmitter (continued)**

Terminal block	Wire color	Connects to
TB1	Clear	Receive shield
TB1	Gray	Drive B
TB1	Orange	Drive A
TB1	Clear	Drive shield

**Figure 2-12: Wiring for Rosemount 5081 transmitter**



- A. Clear
- B. White
- C. White/Red
- D. Red
- E. Clear
- F. Orange
- G. Clear
- H. Gray

**Table 2-7: Wiring for Rosemount 5081 Transmitter**

Terminal number	Wire color	Connects to	Terminal number	Wire color	Connects to
1	N/A	Reserved	9	N/A	Drive shield

**Table 2-7: Wiring for Rosemount 5081 Transmitter (continued)**

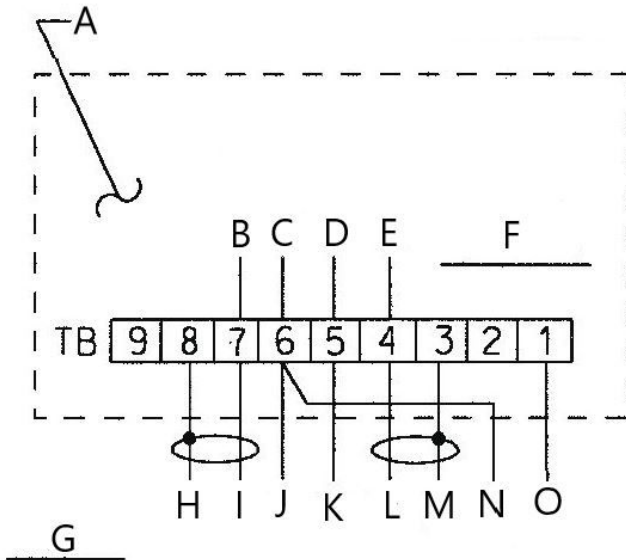
Terminal number	Wire color	Connects to	Terminal number	Wire color	Connects to
2	Clear	RTD shield	10	Clear	Drive common
3	White	RTD return	11	Gray	Drive
4	White/red	RTD sense	12	N/A	N/A
5	Red	RTD in	13	N/A	N/A
6	N/A	Receive shield	14	N/A	N/A
7	Clear	Receive common	15	N/A	HART®/ FOUNDATION™ Fieldbus (-)
8	Orange	Receive	16	N/A	HART/ FOUNDATION Fieldbus (+)

### 2.2.1 Wiring through a junction box

Rosemount 400 Contacting Conductivity Sensors can have an optional integral junction box mounted on the end of the sensor.

See [Figure 2-13](#) for wiring instructions. If wiring through a remote junction box (PN 23550-00), wire point-to-point. Use cable 23747-00 (factory-terminated) or 9200275 (raw cable).

**Figure 2-13: Sensor-Mounted Junction Box Wiring**



- A. Model 400 sensor with junction box
- B. Orange
- C. Red
- D. Red
- E. Gray
- F. Sensor wires
- G. Cable
- H. Clear
- I. Orange
- J. White
- K. Red
- L. Gray
- M. Clear
- N. White/Red
- O. Clear

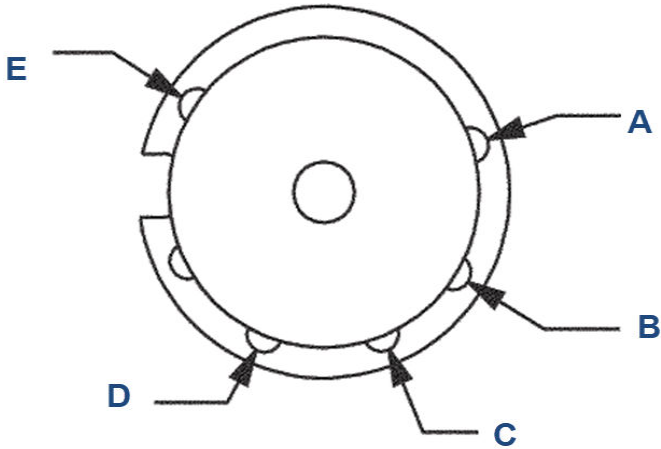
**Table 2-8: Wiring Sensor to Junction Box**

Terminal number	Sensor wire color	Junction box cable color
1	N/A	Clear
2	N/A	N/A
3	N/A	Clear
4	Gray	Gray
5	White	White
6	White	Red and white/red
7	Orange	Orange
8	N/A	Clear
9	N/A	N/A

**Note**

- The gray sensor wire is connected to the junction box, which makes electrical contact with the OUTER electrode.
- Terminals in junction box are not numbered. Refer to transmitter wiring diagram for connections at transmitter.

**Figure 2-14: Pin out diagram for Rosemount 400VP with Variopol cable connection**



- A. Resistance Temperature Device (RTD)
- B. RTD return
- C. Outer electrode
- D. RTD sense
- E. Inner electrode

## 3 Calibration and maintenance

### 3.1 Calibrating the sensor

Emerson calibrates the sensors at the factory, so they do not need calibration when they are first placed in service. Simply enter the cell constant printed on the label into the transmitter.

After a period of service, you may need to calibrate the sensor. For more information on calibration, refer to the [Application Data Sheet](#).

#### 3.1.1 Calibration using a standard solution

If using a standard solution, choose one having conductivity in the recommended operating range for the sensor cell constant.

##### Procedure

1. Immerse the rinsed sensor in the standard solution and adjust the transmitter reading to match the conductivity of the standard.
2. Calibrate the sensor.

For an accurate calibration:

- a. Choose a calibration standard near the midpoint of the recommended conductivity range for the sensor.
- b. Do not use calibration standards having conductivity less than 100  $\mu\text{S}/\text{cm}$ .
- c. Turn off automatic temperature compensation in the transmitter.
- d. Use a standard for which the conductivity as a function of temperature is known.
- e. Use a good quality calibrated thermometer with an error rate less than 32 °F (0.1 °C) to measure the temperature of the standard.
- f. Follow good laboratory practice. Rinse the beaker and sensor at least twice with standard. Ensure the rinse solution reaches between the inner and outer electrodes by tapping and swirling the sensor while it is immersed in the standard.
- g. Ensure air bubbles are not trapped between the electrodes. Place the sensor in the standard and tap and swirl to release bubbles. Note the readings and



repeat. If readings agree, then no trapped bubbles are present. Repeat until two subsequent readings agree.

### 3.1.2 Calibration using a reference meter and sensor

Take the following precautions for a successful calibration:

1. If the normal conductivity of the process liquid is less than about  $1.0 \mu\text{S}/\text{cm}$ , adjust the conductivity so that it is near the upper end of the operating range.

---

#### Note

The difference between the conductivity measured by the process and reference meter usually has both a fixed (constant error) and relative (proportional error) component. Because the cell constant calibration assumes the error is proportional only, calibration at low conductivity allows the fixed component to have an outsized influence on the result. For example, assume the only difference between reference meter and process sensor is fixed, and the process sensor always reads  $0.002 \mu\text{S}/\text{cm}$  high.

- If the process sensor is calibrated at  $0.100 \mu\text{S}/\text{cm}$ , then the new cell constant will be changed by  $0.100/0.102$  or two percent.
- If the sensor is calibrated at  $0.500 \mu\text{S}/\text{cm}$ , then the change will be only  $0.500/0.502$  or 0.4 percent.

Calibration at higher conductivity produces a better result, because it minimizes the effect of the offset.

---

2. Orient the sensors so that air bubbles always have an easy escape path and cannot get trapped between the electrodes.
3. Turn off automatic temperature compensation in the transmitter.

---

#### Note

Almost all process conductivity transmitters feature automatic temperature compensation in which the transmitter applies one of several temperature correction algorithms to convert the measured conductivity to the value at a reference temperature, typically  $77^\circ\text{F}$  ( $25^\circ\text{C}$ ).

Although temperature correction algorithms are useful for routine measurements, do not use them during calibration for the following two reasons:

- No temperature correction is perfect. If the assumptions behind the algorithm do not perfectly fit the solution being

measured, the temperature-corrected conductivity will be in error.

- If the temperature measurement itself is in error, the corrected conductivity will be in error.

The purpose of calibrating the sensor is to determine the cell constant. To minimize the error in the cell constant, eliminate all sources of avoidable error, e.g., temperature compensation.

---

4. Keep tubing runs between the sensors short and adjust the sample flow as high as possible. Short tubing runs and high flow ensure that the temperature of the liquid does not change as it flows from one sensor to another.
- 

#### Note

If the process temperature is appreciably different from ambient, high flow may not be enough to keep the temperature constant. In this case, you may need to pump sample at room temperature from a reservoir through the sensors. Because such a system is likely to be open to atmosphere, saturate the liquid with air to prevent drift caused by absorption of atmospheric carbon dioxide.

---

5. To prevent contamination of low conductivity ( $< 1 \mu\text{S}/\text{cm}$ ) process liquids, use clean tubing to connect the sensors. To prevent drift caused desorption of ionic contaminants from tube walls, keep the sample flow greater than 6 ft./sec (1.8 m/sec).

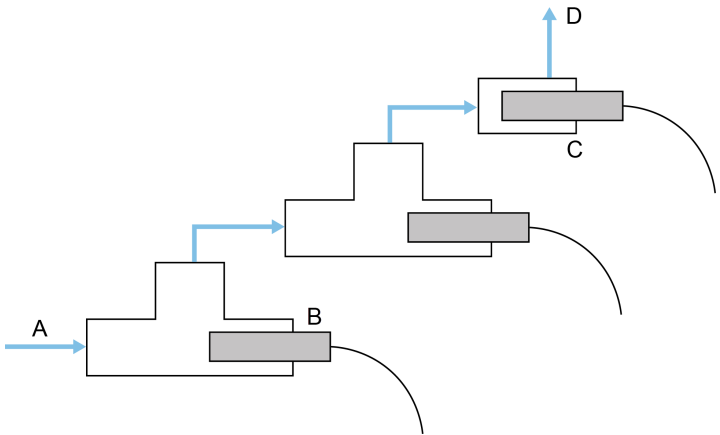
#### Procedure

1. Connect the process sensors and reference sensor in series and allow the process liquid to flow through all sensors.

2. Calibrate the process sensor by adjusting the process transmitter reading to match the conductivity measured by the reference meter.

See [Figure 3-1](#) for the calibration setup.

**Figure 3-1: In Process Calibration Setup**



- A. Sample inlet
- B. In process sensors
- C. Reference sensor
- D. Sample output

**Note**

[Figure 3-1](#) shows two process sensors connected in series with a reference sensor. The horizontal sensor orientation ensures good circulation of the process liquid past the electrodes. The staircase orientation provides an escape path for bubbles.

This method is ideal for calibrating the sensors used in low conductivity water (0.01/cm cell constants), because the calibration system is closed and cannot be contaminated by atmospheric carbon dioxide.

### 3.1.3 Calibration using a grab sample

Use the grab sample method when it is impractical to remove the sensor for calibration or to connect a reference sensor to the process line.

**Procedure**

1. Take a sample of the process liquid.

2. Measure the sample's conductivity using a reference instrument.
3. Adjust the reading from the process transmitter to match the measured conductivity.
4. Take the sample from a point as close to the process sensor as possible.
5. Keep temperature compensation turned on.

---

**Note**

There is likely to be a lag time between sampling and analysis, so temperature is likely to change.

---

6. Ensure the reference and process instruments are using the same temperature correction algorithm.

---

**Note**

Only use grab sample calibration when the conductivity is fairly high. The temperature compensation algorithm will most likely be linear slope.

---

7. Confirm that both instruments are using the same temperature coefficient in the linear slope calculation.

---

**Note**

If the reference meter does not have automatic temperature correction, calculate the conductivity at 77 °F (25 °C) using the equation:

$$C_{25} = \frac{C_t}{1 + \alpha(t - 25)}$$

Where:  $C_{25}$  = the conductivity at 77 °F (25 °C)

$C_t$  = the conductivity at 77 °F (25 °C)

$\alpha$  = the temperature coefficient expressed as a decimal fraction

---

8. Confirm the temperature measurements in both the process and reference instruments are accurate. The ideally range is within 32 °F (0.5 °C).
9. Follow good laboratory practice when measuring the conductivity of the grab sample:
  - a. Rinse the beaker and sensor at least twice with sample.
  - b. Ensure the rinse solution reaches between the inner and outer electrodes by tapping and swirling the sensor while it is immersed in the sample.

- c. Ensure air bubbles are not trapped in the sensor. To do this, place the sensor in the sample and tap and swirl to release bubbles.
- d. Note the reading.
- e. Remove the sensor and return it to the sample.
- f. Tap and swirl again and note the reading:
  - If the two readings agree, there are no trapped bubbles.
  - If they do not agree, bubbles are present. Continue the process until two subsequent readings agree

---

**Note**

While measuring, do not allow the sensor to touch the sides and, particularly, the bottom of the beaker. Keep at least ¼-in. (6 mm) clearance.

---

- g. Ensure to compensate for process conductivity changes that might have occurred while the grab sample was being tested.

---

**Note**

Rosemount conductivity transmitters (Rosemount 56, 1056, and 1066) do this automatically. They save the value of the process conductivity at the time the sample was taken and use that value to calculate the new cell constant when you enter the result of the grab sample test. Older transmitters do not remember the process conductivity value. Therefore, you must enter a value adjusted by an amount proportional to the change in the process conductivity.

For example, suppose the process conductivity is 810 µS/cm when the sample is taken and 815 µS/cm when the test result is entered. If the grab sample conductivity is 819 µS/cm, then enter  $(815/810) \times 819$  or 824 µS/cm.

---

## 3.2 Cleaning the sensor

### Procedure

Use a warm detergent solution and a soft brush or pipe cleaner to remove oil and scale.

---

**Note**

Isopropyl alcohol may be used to remove oily films. Avoid using strong mineral acids to clean conductivity sensors.

---

## 4 Troubleshoot

### 4.1 Off-scale reading

#### Potential cause

Wiring is incorrect.

#### Recommended action

Verify and correct wiring.

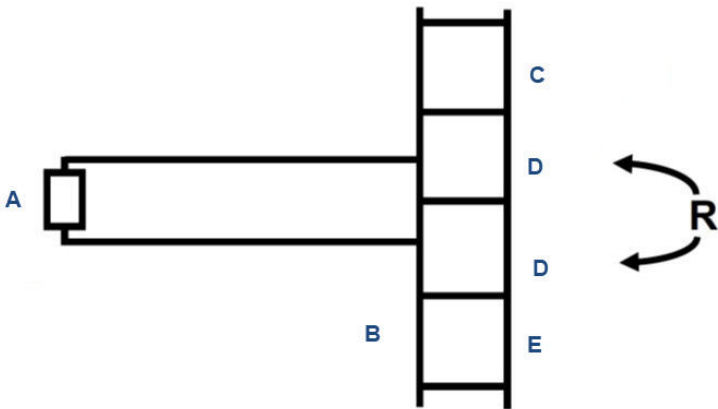
#### Potential cause

Temperature element is open or shorted.

#### Recommended action

Check temperature element for open or short circuits.

**Figure 4-1: Checking the temperature element**



- A. Resistance Temperature Device (RTD)
- B. Terminal strip in sensor junction box
- C. Orange
- D. Red
- E. Gray

#### Potential cause

Sensor is not in process stream.

#### Recommended action

Submerge sensor completely in process stream.

**Potential cause**

Variopol cable is not properly seated.

**Recommended action**

Loosen connector and reset.

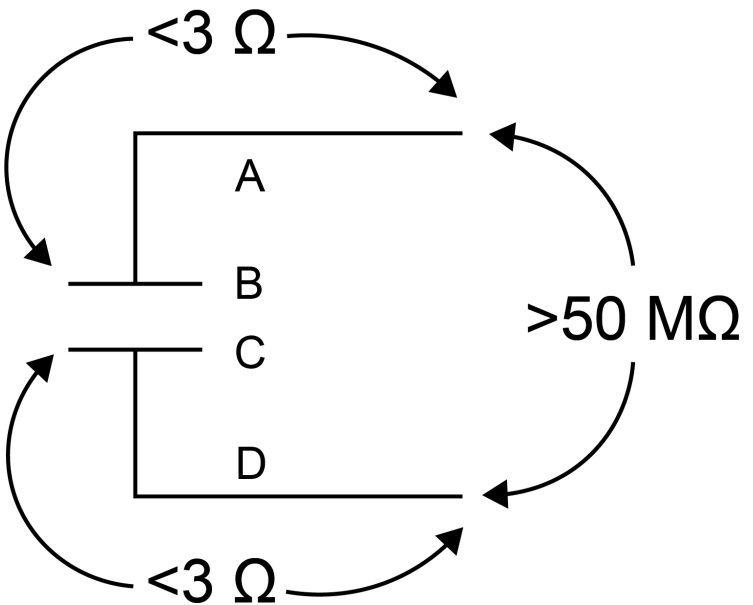
**Potential cause**

Sensor has failed.

**Recommended action**

Perform isolation checks.

**Figure 4-2: Checking the continuity and leakage**



- A. Orange
- B. Inner
- C. Outer
- D. Gray

## 4.2 Noisy reading

**Potential cause**

Sensor is improperly installed in process stream.

**Recommended action**

Submerge sensor completely in process stream.

**Potential cause**

Variopol cable is not properly seated.

**Recommended action**

Loosen connector and reset.

### 4.3 Reading seems wrong (lower or higher than expected)

**Potential cause**

Bubbles trapped in sensor.

**Recommended actions**

1. Ensure the sensor is properly oriented in pipe or flow cell.  
See [Figure 2-1](#).
2. Apply back pressure to flow cell.

**Potential cause**

Wrong temperature correction algorithm is being used.

**Recommended action**

Check that the temperature correction is appropriate for the sample.

See transmitter Reference Manual for more information.

**Potential cause**

Wrong cell constant.

**Recommended action**

Verify that the correct cell constant has been entered in the transmitter and that the cell constant is appropriate for the conductivity of the sample.

See transmitter Reference Manual.

### 4.4 Sluggish response

**Potential cause**

Electrodes are fouled.



**Recommended action**

Clean electrodes.

**Potential cause**

Sensor is installed in dead area in piping.

**Recommended action**

Move sensor to a location more representative of the process liquid.

**4.5 Checking the temperature element**

**Procedure**

Disconnect leads and measure resistance shown.

The measured resistance should be close to the value in the following table.

Temperature	Resistance in ohms	
	Pt 100	Pt 1000
32 °F (0 °C)	100.0	1000
50 °F (10 °C)	103.9	1039
68 °F (20 °C)	107.8	1078
86 °F (30 °C)	111.7	1117
104 °F (40 °C)	115.5	1155
122 °F (50 °C)	119.4	1194

**Related information**

Figure 1

**4.6 Checking the continuity and leakage**

**Procedure**

Disconnect electrode leads and measure resistance and continuity as shown in [Figure 4-2](#).

The sensor must be dry when checking resistance between electrode leads.

## 5 Accessories

Part number	Description
23747-06	Junction box for a remote cable connection
9200275	Connecting cable, unterminated, specify length
23747-00	Connecting cable, terminated, specify length
24091-02	Low flow cell for Rosemount 400/400VP sensors
05010781899	Conductivity standard SS-6, 200 $\mu\text{S}/\text{cm}$ , 32 oz. (0.95 L)
05010797875	Conductivity standard, SS-6A, 200 $\mu\text{S}/\text{cm}$ , 1 gal. (3.78 L)
05010782468	Conductivity standard, SS-5, 1000 $\mu\text{S}/\text{cm}$ , 32 oz. (0.95 L)
05010783002	Conductivity standard SS-5A, 1000 $\mu\text{S}/\text{cm}$ , 1 gal. (3.78 L)
05000705464	Conductivity standard, SS-1, 1409 $\mu\text{S}/\text{cm}$ , 32 oz. (0.95 L)
05000709672	Conductivity standard, SS-1A 1409 $\mu\text{S}/\text{cm}$ , 1 gal. (3.78 L)
05010782147	Conductivity standard SS-7, 5000 $\mu\text{S}/\text{cm}$ , 32 oz. (0.95 L)
05010782026	Conductivity standard SS-7A, 5000 $\mu\text{S}/\text{cm}$ , 1 gal. (3.78 L)
23747-06	2.5-ft. (0.8 m) interconnecting VP6 cable
23747-04	6.4-ft. (1.2 m) interconnecting VP6 cable
23747-02	10-ft. (3.0 m) interconnecting VP6 cable
23747-07	15-ft. (4.6 m) interconnecting VP6 cable
23747-08	20-ft. (6.1 m) interconnecting VP6 cable
23747-09	25-ft. (7.6 m) interconnecting VP6 cable
23747-10	30-ft. (9.1 m) interconnecting VP6 cable
23747-03	50-ft. (15.2 m) interconnecting VP6 cable
23747-11	100-ft. (30.5 m) interconnecting VP6 cable





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