MODEL #: R1F, R2F & R4F-IR with IRC90H

INFRARED FIRE DETECTION SYSTEM

1, 2 and 4 Channel Rack Mount Controller
with IRC90H Detector
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This manual is a guide for the use of a 1, 2 and 4 Channel Rack Mount Controller and the data and procedures contained within this document have been verified and are believed to be adequate for the intended use of the controller. If the controller or procedures are used for purposes other than as described in the manual without receiving prior confirmation of validity or suitability, Net Safety Monitoring Inc. does not guarantee the results and assumes no obligation or liability.

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DESCRIPTION

The IRC90H Flame Detector combined with the R1F, R2F or R4F-IR fire controller provide fast, reliable flame detection in a wide variety of applications. The microprocessor based controllers simultaneously monitor up to four infrared (IR) detectors to provide maximum operating flexibility at minimum expense. The Automatic Visual Integrity (vi) feature provides a continuous check of optical surfaces, sensitivity and electronic circuitry of the detector. Automatic fault identification monitors system operation and provides a digital display of system status using a numerical code. Controller response includes actuation of relays for direct control of field response devices and a full array of faceplate indicators. Other features include individual channel and area identification, “voting” capability and manual vi testing.

FEATURES

- Instantaneous response to infrared radiation
- Automatic and manual visual integrity (vi) testing
- Adjustable sensitivity and time delay
- All automatic test functions performed with the system on line
- Automatic fault identification
- Individual channel identification with voting options
- Latching area LEDs identify the area responding to fire
- Micro-processor based controller is easily field-programmable
- Two digital displays, one bar graph display and high intensity LEDs indicate system status information
- Relay outputs are field adjustable as latching or non-latching
- Alarm relays are programmable for normally energized or de-energized operation
- Individual detector output (count rate) can be visually monitored on the digital display
- Two 4-20mA current outputs (R2F and R4F). One 4-20mA output on R1F
- Conduit seals recommended to prevent moisture damage but not required

CONTROLLER SPECIFICATIONS

- Operating Voltage:
  24Vdc nominal. 18 to 32Vdc.

- Power Consumption (controller only):
  2.4 Watts nominal, 4.4 Watts maximum
  100 mA nominal, 180 mA maximum at 24 Volts DC

  Maximum startup current is 1.5 Amperes for 10 milliseconds. Power supplies with fold back current limiting are not recommended.

- Maximum Ripple:
  Ripple should not exceed 5 Volts peak-to-peak. The sum of DC plus ripple must be ≤ 18 Vdc and ≤ 32 Vdc

- Temperature Range:
  Operating: -40°C to +85°C  (-40°F to +185°F)
  Storage: -55°C to +150°C  (-65°F to +302°F)
• **Relay Contacts:**
  Normally open/normally closed contacts rated for 5 Amperes at 30 Volts DC/250 Volts AC

• **Current Outputs:**
  4-20mA DC into a maximum external loop resistance of 600 Ohms at 18-32 Volts DC

• **Dimensions:**
  Refer to *Figure 1*

• **Shipping Weight (approximate):**
  2 lbs (0.9 kilograms)

• **Certification:**
  CSA certified for ordinary, non-hazardous general purpose locations

• **System Sensitivity:**
  Sensitivity for the standard controller is field adjustable over a range of 2 through 30 unit counts in increments of 2 units. The maximum response distance is achieved at a 2 unit sensitivity setting. For applications involving high background radiation potential, the system can be de-sensitized by increasing the count rate required to actuate alarms. The 30 unit setting is the lowest sensitivity.

• **Response Time:**
  Response to a saturating (high intensity) IR source is typically 10 milliseconds for the instant alarm outputs and 0.5 seconds for the area alarm outputs when sensitivity is set for 2 units and time delay is set for 0.5 seconds (minimum settings)

---

**Figure 1 - Controller Dimensions**

**DETECTOR SPECIFICATIONS**

• **Operating Voltage:**
  24Vdc ± 3V


- **Power Consumption (each detector):**
  1.45 Watts nominal, 2.9 Watts maximum
  60mA nominal, 120mA maximum

- **Temperature Range:**
  Operating: -40ºC to +125ºC (-40ºF to +257ºF)
  Storage: -55ºC to +150ºC (-65ºF to +302ºF)

- **Dimensions:**
  Refer to Figures 2a and 2b

- **Detector Enclosure Materials:**
  Available in anodized copper-free aluminum or optional stainless steel

- **Shipping Weight (approximate):**
  2 lbs (0.9 kilograms)

- **Certification:**
  CSA, NRTL/C, NEMA 4X certified for hazardous locations
  Class 1, Division 1, Groups B, C and D
  IEC approval (Class 1, Zone 1 Groups IIB+H2 T5)

- **Spectral Sensitivity Range:**
  The detector responds to IR radiation in the 4.4 micrometre range

- **Cone of Vision:**
  The detector has a nominal 90 degree cone of vision

---

*Figure 2a - Swivel Mount Dimension*  
*Figure 2b - Detector Dimensions*
BASIC OPERATION - CONTROLLER

CONTROLLER FACEPLATE DESCRIPTION

The controller faceplate provides LEDs and two digital displays for identifying status conditions, a bar graph display for indicating an alarm condition and MENU/SET and SELECT/RESET push-button switches for testing and resetting the system. Refer to Figure 3.

- **Digital Displays** - The upper digital display is normally off. If a fire alarm or visual integrity fault is detected, it indicates the channel number of the alarm or fault. The digital displays indicate system status including system error codes, visual integrity (vi) faults, system faults or fire alarms. The lower display shows 'nor' in normal operating mode. If more than one channel is in an alarm or fault condition the digital displays will cycle through these channels. Since at least one display is always lit they also function as a power indicator.

- **Bar Graph Display** - Normally off. Flashing when fire detected in any area.

- **INSTANT LED** - (no time delay) Flashes when any detector signal exceeds the fire sensitivity setting.

- **AREA 1 & 2 LEDs** - (Area 1 only for R1F) If the selected "voting" criteria of the area and the preset time delay has elapsed the corresponding LED starts flashing.

- **FAULT LED** - Flashes upon detection of an overall system fault or vi fault.

- **CHANNEL LEDs** - (1, 2, 3 or 4 depending on model) Flash to indicate detector in alarm and remain illuminated until reset, after an alarm condition has returned to normal.

- **MENU/SET Push-button** - is used to enter the main menu, to toggle through menu selections and in conjunction with the SELECT/RESET push-button to enter the special functions menu.

- **SELECT/RESET Push-button** - is used for a basic system reset, menu selection and with the MENU/SET push-button to enter the special functions menu. This switch is also used during the manual vi test.

OUTPUTS

Relay Outputs:

The instant, area and fault relays have SPDT contacts rated 5A at 30 Volts dc or 250 Volts ac.

The instant and area alarm relays are programmable for either normally energized or normally de-energized operation and for latching or non-latching (programmable as a group not individually). The fault relay is only normally energized. The relays can be configured with jumpers for normally open or normally closed contacts.
RECOMMENDATION

The fault relay output should not be used to activate an automatic shutdown procedure. The fault output indicates a potential problem with the controller, not an alarm condition.

Refer to Table 1 for a summary of the relay programming options.

Table 1 - Selectable Output Options

<table>
<thead>
<tr>
<th>OUTPUT</th>
<th>Selectable Normally Open/Closed</th>
<th>Selectable Normally Energized/De-Energized</th>
<th>Selectable Latching/Non-Latching</th>
</tr>
</thead>
<tbody>
<tr>
<td>AREA¹</td>
<td>Y</td>
<td>Y</td>
<td>Y</td>
</tr>
<tr>
<td>INSTANT</td>
<td>Y</td>
<td>Y</td>
<td>Y</td>
</tr>
<tr>
<td>FAULT</td>
<td>Y</td>
<td>N²</td>
<td>N³</td>
</tr>
</tbody>
</table>

¹ Area alarms are programmed together, not individually
² Fault relay is normally energized
³ Fault relay is non-latching

Current Outputs:
4-20 mA DC current outputs transmit system information to other devices. The current outputs can be wired for isolated or non-isolated operation by changing the jumpers as shown in Figure 4. Refer to Unit IV, System Operation for a description of the current output signal levels.

![Figure 4 - Jumper Selections for Isolated or Non-isolated Current Outputs](image)

PROGRAMMING OPTIONS

DIP switches located on the circuit board are used to "program" various options including:

- channel selection
- system sensitivity
- fire area voting logic
- time delay for fire area alarms
• relay latching/non-latching selection
• relay energized/de-energized selection

**NOTE:**

*Power to the controller must be cycled OFF-ON to make dip switch changes take effect.*

**EXTERNAL RESET**

A normally open, momentary closure switch connected between the external reset terminal and the negative power terminal provides remote reset.

**AUTOMATIC DIAGNOSTICS AND FAULT IDENTIFICATION**

The micro-processor based controller features self-testing circuitry that continuously checks for problems that could prevent proper system response. When power is applied, the micro-processor automatically tests memory. In the normal operating mode it continuously monitors the system to ensure proper functioning. A "watchdog" timer is maintained to ensure that the program is running correctly.

The main loop of the operating program continuously cycles through the automatic visual integrity (vi) test, checking each detector and its wiring. The micro-processor can be interrupted by any one of several status changes such as a fault or a "fire" signal from one of the detection areas to take appropriate action.

If a system or vi fault is detected the fault LED flashes, digital displays and current outputs identify the nature of the fault and the fault relay is de-energized.

**VOTING LOGIC (not applicable to R1F)**

The controller can be DIP switch configured for either one or two monitoring areas. For a one area configuration, all channels are considered as being in Area 1 and both area alarm relays will be activated together.

The dip switches can be set so that only one channel need be in alarm to activate the area alarm or that any two channels must 'vote' (see a fire at the same time) to activate the area alarm. The instant alarm will be activated when any channel sees IR radiation exceeding the preset sensitivity setting, no matter what voting option is being used.

For a two area configuration, channel one (one and two for R4F) make up Area 1 and channel two (three and four for R4F) make up Area 2. With the R4F, each area alarm may be programmed with different voting criteria (ie. Area 1 may be set so that either channel one OR channel two may activate the area alarm, and Area 2 may be set so that both channels three AND four must see the fire at the same time to activate the area alarm).

**DETECTOR**

The detector responds to IR radiation in the 4.4 micrometre range. It is insensitive to direct or reflected sunlight, arc welding, lightning and other ultraviolet producing phenomena.

The detector is housed in an explosion-proof enclosure that is designed to meet most national and international standards. It is available in anodized aluminum or optional stainless steel.

The detector is typically mounted with a swivel mounting assembly which is recommended. Other mounting arrangements are possible.
Unit II IR FIRE DETECTION

SYSTEM APPLICATION

The detector responds instantly to infrared radiation emitted by a flame. It is designed for use in hazardous locations and is suitable for use in outdoor applications.

Typical applications for IR detection systems are:

- around highly combustible materials
- if instantaneous response to flame is needed
- where automated fire protection is required
- to protect large capital investments

Petroleum Products Handling
- petroleum loading terminals
- offshore platforms
- pipeline stations
- tank farms
- refineries
- engine rooms

Gaseous Fuel Handling
- butane and propane loading and storage
- pipeline compressor stations
- gas gathering facilities
- LNG loading, transfer and storage
- gas turbines

Other Processes
- paint spray booths
- chemical and petrochemical production
- powder coating booths

Automated fire protection systems also have applications in any manufacturing or research facility where the potential of fire may be low to moderate but the losses due to a fire would be high.

DETECTOR SENSITIVITY

SPECTRAL SENSITIVITY RANGE

The IR fire detector responds to a radiation wavelength of 4.4 micrometre. It is not normally sensitive to arc welding, lightning or other ultraviolet sources.

NOTE:

Infrared detectors are sensitive to black body heat sources and if this type of radiation can be expected, nuisance alarms must be controlled through proper application including careful positioning and shielding of the detectors. Some applications may require a UV/IR system.
CONE OF VISION

The fire detector has a nominal 90 degree cone of vision. *Figure 6* shows the cone of vision and detector response to an IR source at various distances. The practical application distance is up to about 50 feet (15 metres). The distance is directly related to the intensity of the infrared radiation source.

![Detector Cone of Vision](image)

*Figure 6 - Detector Cone of Vision*

SYSTEM SENSITIVITY

The IR tube response to different fires at the same distance is unpredictable. Generally, if a fire doubles in size the tube response is increased by about 60 percent.

Controller sensitivity and time delay settings for various applications is dependent on the severity of the hazard and the action required if a fire occurs. The system can be adjusted to various sensitivity levels by programming the controller to respond at a pre-determined detector count rate which is dependent upon the intensity of the infrared radiation reaching the detector, which in turn depends on the type of fuel, temperature, flame size, distance from the detector and concentration of IR absorbing vapors present.

Programming the controller to respond to a low count rate results in high system sensitivity.

Unit III SYSTEM INSTALLATION

INSTALLATION

GENERAL WIRING REQUIREMENTS

NOTE:

The wiring procedures in this manual are intended to ensure proper functioning of the device under normal conditions. However, because of the many variations in wiring codes and regulations, total compliance to these ordinances cannot be guaranteed. Be certain that all wiring complies with applicable regulations that relate to the installation of electrical equipment in a hazardous area. If in doubt, consult a qualified official before wiring the system.
Shielded cable is highly recommended for power input and signal wires to protect against interference caused by extraneous electrical 'noise'. Relay outputs do not require shielded cable. Recommended detector cable is four conductor, shielded cable, 18 AWG, rated 300V. If the wiring cable is installed in conduit, the conduit must not be used for wiring to other electrical equipment. Detectors can be located up to 2000 feet (600 metres) from the controller.

Water will damage electronic devices. Moisture in the air can condense within electrical conduit and drain into the enclosure, therefore, water-proof and explosion-proof conduit seals are recommended to prevent water accumulation within the enclosure. Seals should be located as close to the device as possible and not more than 18 inches (46 cm) away. Explosion-proof installations may require an additional seal where conduit enters a non-hazardous area. Conform to local wiring codes.

When pouring a seal, use a fibre dam to assure proper formation of the seal. The seals should never be poured at temperatures below freezing.

The jacket and shielding of the cable should be stripped back to permit the seal to form around the individual wires. This will prevent air, gas and water leakage through the inside of the shield and into the enclosure.

It is recommended that explosion-proof drains and conduit breathers be used. In some applications, alternate changes in temperature and barometric pressure can cause 'breathing' which allows moist air to enter and circulate inside the conduit. Joints in the conduit system are seldom tight enough to prevent this 'breathing'.

**CONTROLLER WIRING**

**NOTE:**

*The controller contains semiconductor devices that are susceptible to damage by electrostatic discharge. An electrostatic charge can build up on the skin and discharge when an object is touched. Therefore, use caution when handling, taking care not to touch the terminals or electronic components. For more information on proper handling, refer to Appendix A.*

The controller can be configured for isolated or non-isolated current outputs by changing jumpers on circuit board as per Figure 4. Figures 7a, 8a, and 9a show the proper wiring for non-isolated current outputs and Figures 7b, 8b and 9b show wiring for isolated current outputs.
R1F CONTROLLER C/W
NON-ISOLATED CURRENT OUTPUT

Alarm relay contacts are jumper selectable as N.O. or N.C.

Fault relay coil is normally energised and non-latching

Figure 7a - Wiring for R1F - IR with Non-Isolated Current Output
R1F CONTROLLER C/W
ISOLATED CURRENT OUTPUT

Alarm relay contacts are jumper selectable as N.O. or N.C.

Fault relay coil is normally energised and non-latching

J16
1. FAULT RELAY
2. FAULT RELAY
3. INSTANT ALARM RELAY
4. INSTANT ALARM RELAY
5. AREA 1 ALARM RELAY
6. AREA 1 ALARM RELAY
7. NOT USED
8. NOT USED

J17
1. CAN -
2. CAN +
3. REMOTE RESET
4. NOT USED
5. VI DRIVER 1
6. NOT USED
7. NOT USED
8. CHASSIS GROUND
9. NOT USED
10. DETECTOR INPUT 1
11. NOT USED
12. NOT USED
13. -24Vdc SYSTEM POWER
14. +24Vdc SYSTEM POWER
15. AREA 1 CURRENT O/P
16. NOT USED
17. EXTERNAL PWR FOR CURRENT O/P
18. SYSTEM COMMON
19. SYSTEM COMMON
20. +24V (DETECTOR POWER)
21. +24V (DETECTOR POWER)

24Vdc −
24Vdc +

TO USER EQUIPMENT

4-20mA loop

DETECTOR INPUT 1. Terminal J17 (10)

DETECTOR POWER, Terminal J17 (21)

SYSTEM COMMON
Terminal J17 (18, 19)

VI DRIVER 1, Terminal J17 (5)

BLUE

WHITE

BLACK

Shield cut and insulated at DETECTOR

4 CONDUCTOR SHIELDED CABLE IS PREFERRED. FOR 3 CONDUCTOR SHIELDED USE SHIELD DRAIN FROM "C" TO SYSTEM COMMON ENSURE SHIELD IS PROPERLY ISOLATED FOR 3 CONDUCTOR INSTALLATIONS.

IRC90H
Flame detector

Detector Power (24 Vdc)
S- Sensor Input
G- System Common
V- VI Driver

Figure 7b - Wiring for R1F - IR with Isolated Current Output
**R2F CONTROLLER c/w**

**NON-ISOLATED CURRENT OUTPUT**

Alarm relay contacts are jumper selectable as N.O. or N.C.

Fault relay coil is normally energised and non-latching

---

**J16**

1. FAULT RELAY
2. FAULT RELAY
3. INSTANT ALARM RELAY
4. INSTANT ALARM RELAY
5. AREA 1 TIMED ALARM RELAY
6. AREA 1 TIMED ALARM RELAY
7. AREA 2 TIMED ALARM RELAY
8. AREA 2 TIMED ALARM RELAY

---

**J17**

1. CAN -
2. CAN +
3. REMOTE RESET
4. NOT USED
5. VI DRIVER 1
6. NOT USED
7. VI DRIVER 2
8. CHASSIS GROUND
9. NOT USED
10. DETECTOR INPUT 1
11. NOT USED
12. DETECTOR INPUT 2
13. +24Vdc SYSTEM POWER
14. +24Vdc SYSTEM POWER
15. AREA 1 CURRENT O/P
16. AREA 2 CURRENT O/P
17. EXTERNAL PWR FOR CURRENT O/P
18. SYSTEM COMMON
19. SYSTEM COMMON
20. 24VDETECTOR POWER
21. 24VDETECTOR POWER

---

24Vdc

TO USER EQUIPMENT

4-20mA loop

---

**DECORATOR INPUT 1. Terminal J17 (10)**

**DECORATOR INPUT 2. Terminal J17 (12)**

**DECORATOR POWER. Terminal J17 (21, 20)**

Shield cut and insulated at DETECTOR

---

**4 CONDUCTOR SHIELDED CABLE IS PREFERRED. FOR 3 CONDUCTOR SHIELDED USE SHIELD DRAIN FROM "C" TO SYSTEM COMMON ENSURE SHIELD IS PROPERLY ISOLATED FOR 3 CONDUCTOR INSTALLATIONS.**

**IRC90H**

Flame detector

+- Detector Power 24Vdc
S- Sensor Input
G- System Common
V- VI Driver

---

*Figure 8a - Wiring for R2F - IR with Non-Isolated Current Output*
**R2F CONTROLLER c/w**

**ISOLATED CURRENT OUTPUT**

Alarm relay contacts are jumper selectable as N.O. or N.C.

Fault relay coil is normally energised and non-latching

---

### J16

<table>
<thead>
<tr>
<th>1</th>
<th>FAULT RELAY</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>FAULT RELAY</td>
</tr>
<tr>
<td>3</td>
<td>INSTANT ALARM RELAY</td>
</tr>
<tr>
<td>4</td>
<td>INSTANT ALARM RELAY</td>
</tr>
<tr>
<td>5</td>
<td>AREA 1 TIMED ALARM RELAY</td>
</tr>
<tr>
<td>6</td>
<td>AREA 1 TIMED ALARM RELAY</td>
</tr>
<tr>
<td>7</td>
<td>AREA 2 TIMED ALARM RELAY</td>
</tr>
<tr>
<td>8</td>
<td>AREA 2 TIMED ALARM RELAY</td>
</tr>
</tbody>
</table>

---

### J17

<table>
<thead>
<tr>
<th>1</th>
<th>CAN -</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>CAN +</td>
</tr>
<tr>
<td>3</td>
<td>REMOTE RESET</td>
</tr>
<tr>
<td>4</td>
<td>NOT USED</td>
</tr>
<tr>
<td>5</td>
<td>VI DRIVER 1</td>
</tr>
<tr>
<td>6</td>
<td>NOT USED</td>
</tr>
<tr>
<td>7</td>
<td>VI DRIVER 2</td>
</tr>
<tr>
<td>8</td>
<td>CHASSIS GROUND</td>
</tr>
<tr>
<td>9</td>
<td>NOT USED</td>
</tr>
<tr>
<td>10</td>
<td>DETECTOR INPUT 1</td>
</tr>
<tr>
<td>11</td>
<td>NOT USED</td>
</tr>
<tr>
<td>12</td>
<td>DETECTOR INPUT 2</td>
</tr>
<tr>
<td>13</td>
<td>24Vdc SYSTEM POWER</td>
</tr>
<tr>
<td>14</td>
<td>+ 24Vdc SYSTEM POWER</td>
</tr>
<tr>
<td>15</td>
<td>AREA 1 CURRENT O/P</td>
</tr>
<tr>
<td>16</td>
<td>AREA 2 CURRENT O/P</td>
</tr>
<tr>
<td>17</td>
<td>EXTERNAL PWR FOR CURRENT O/P</td>
</tr>
<tr>
<td>18</td>
<td>SYSTEM COMMON</td>
</tr>
<tr>
<td>19</td>
<td>SYSTEM COMMON</td>
</tr>
<tr>
<td>20</td>
<td>24 V DETECTOR POWER</td>
</tr>
<tr>
<td>21</td>
<td>24 V DETECTOR POWER</td>
</tr>
</tbody>
</table>

---

24Vdc

24Vdc

4-20mA loop

TO USER EQUIPMENT

---

**4 CONDUCTOR SHIELDED CABLE IS PREFERRED. FOR 3 CONDUCTOR SHIELDED USE SHIELD DRAIN FROM "C" TO SYSTEM COMMON ENSURE SHIELD IS PROPERLY ISOLATED FOR 3 CONDUCTOR INSTALLATIONS.**

---

**Figure 8b - Wiring for R2F - IR with Isolated Current Output**
R4F CONTROLLER c/w
NON-ISOLATED CURRENT OUTPUT

Alarm relay contacts are jumper selectable as N.O. or N.C.
Fault relay coil is normally energised and non-latching

Figure 9a - Wiring for R4F - IR with Non-Isolated Current Output
R4F CONTROLLER c/w
ISOLATED CURRENT OUTPUT

Alarm relay contacts
are jumper selectable
as N.O. or N.C.

Fault relay coil is
normally energised
and non-latching

J16
1. FAULT RELAY
2. FAULT RELAY
3. INSTANT ALARM RELAY
4. INSTANT ALARM RELAY
5. AREA 1 TIMED ALARM RELAY
6. AREA 1 TIMED ALARM RELAY
7. AREA 2 TIMED ALARM RELAY
8. AREA 2 TIMED ALARM RELAY

J17
1. CAN -
2. CAN +
3. REMOTE RESET
4. I DRIVER 1
5. I DRIVER 2
6. I DRIVER 3
7. I DRIVER 4
8. HASSIS GROUND
9. SENSOR INPUT 1
10. SENSOR INPUT 2
11. SENSOR INPUT 3
12. SENSOR INPUT 4
13. 24Vdc SYSTEM POWER
14. +24Vdc SYSTEM POWER
15. AREA 1 CURRENT O/P
16. AREA 2 CURRENT O/P
17. EXTERNAL PWR FOR CURRENT O/P
18. SYSTEM COMMON
19. SYSTEM COMMON
20. DETECTOR POWER (24V)
21. DETECTOR POWER (24V)

24Vdc

4-20mA loop

TO USER EQUIPMENT

24Vdc

DETECTOR INPUT 1, Terminal J17 (9)
DETECTOR INPUT 2, Terminal J17 (10)
DETECTOR INPUT 3, Terminal J17 (11)
DETECTOR INPUT 4, Terminal J17 (12)

SYSTEM COMMON
Terminal J17 (18, 19)

BLUE
VI DRIVER 1, Terminal J17 (4)
VI DRIVER 2, Terminal J17 (5)
VI DRIVER 3, Terminal J17 (6)
VI DRIVER 4, Terminal J17 (7)

BLACK

WHITE

Shield cut and insulated at DETECTOR

4 CONDUCTOR SHIELDED CABLE IS
PREFERRED. FOR 3 CONDUCTOR
SHIELDED USE SHIELD DRAIN FROM
"C" TO SYSTEM COMMON ENSURE
SHIELD IS PROPERLY ISOLATED FOR
3 CONDUCTOR INSTALLATIONS

IRC90H

Flame detector

+ - Detector Power (24V)
S - Sensor Input
G - System Common
V - VI Driver

Figure 9b - Wiring for R4F - IR with Isolated Current Output
POSITION AND DENSITY OF DETECTORS

The detector has a nominal 90° cone of vision. In an application such as a loading rack with a ceiling height of 25 feet (7.5 metres) where it is desired to have complete detector coverage at floor level and a detector is mounted 2 feet (0.6 metre) from the ceiling and pointed straight down, the distance from the detector to the designated level would be 23 feet (7 metres) and because of its 90° cone of vision the detector would cover a circular area 46 feet (14 metres) in diameter at floor level. A sketch of the area to be covered will indicate the number of detectors required to monitor the area. Detectors should be placed as close as practical to the expected fire hazard.

MOUNTING THE DETECTOR

Locate detectors to ensure an unobstructed view of the area to be monitored and where accessible for cleaning the detector window and reflecting surface. Take care so dirt and dust will not accumulate and obscure the detector viewing window. To minimize dirt accumulation around the reflecting surfaces, mount the detectors so that the internal tube is on top. The silver external reflector should be placed directly over the tube. Refer to Figures 2a and 2b for the detector and swivel mounting assembly dimensions. Refer to Figure 10 for a diagram of the assembled detector and swivel assembly.

![Detector with Swivel Mount Assembly](image)

**Figure 10 - Detector with Swivel Mount Assembly**

DIP SWITCH SETTINGS

**NOTE:**

To make DIP switch changes take effect, cycle power to the controller off then on.

The DIP switches on the controller circuit board must be properly programmed before applying power to the system. There are three banks of 8 position DIP switches which are OFF or ON to select area and detector combinations, controller sensitivity, fire voting logic, output latching and time delay. See Figure 11a below. The switch banks are numbered from top to bottom as SW 5, SW 4 and SW 3.

Individual ON/OFF switches are designated “SW X.Y where ‘X’ refers to the switch bank and ‘Y’ refers to the switch number on ‘X’ bank. See Figure 11b.
CHANNEL SELECTION

Switches SW 3.1 through SW 3.4 enable the detectors that are to be connected to the controller. The appropriate switch must be set to the ‘OFF’ position to enable each detector connected. If a switch is off but no detector is connected in that location the controller will indicate a fault. If a switch is on, but a detector is connected, the controller will appear to be operating correctly but that detector will be eliminated from the Automatic vi test sequence and any faults occurring in its circuit will not be annunciated.

R1F only
- SW 3.2: OFF: detector 1 connected
  ON: detector 1 not connected
- SW 3.4: OFF: detector 2 connected
  ON: detector 2 not connected

R2F only
- SW 3.2: OFF: detector 1 connected
  ON: detector 1 not connected
- SW 3.4: OFF: detector 2 connected
  ON: detector 2 not connected

R4F only
- SW 3.1: OFF: detector 1 connected
  ON: detector 1 not connected
- SW 3.2: OFF: detector 2 connected
  ON: detector 2 not connected
- SW 3.3: OFF: detector 3 connected
  ON: detector 3 not connected
- SW 3.4: OFF: detector 4 connected
  ON: detector 4 not connected

CONTROLLER SENSITIVITY ADJUSTMENT

Switches SW 3.5 through SW 3.8 set controller sensitivity for channel 1 and switches 4.1 through 4.4 set the controller sensitivity for channel 2 in 2 unit increments.
- SW 3.5, SW 4.1: ON: 2 units
- SW 3.6, SW 4.2: ON: 4 units
SW 3.7, SW 4.3: ON: 8 units
SW 3.8, SW 4.4: ON: 16 units

The values of each switch in the ON position are added together to represent the sensitivity setting.

**FIRE AREA VOTING SEQUENCE (not applicable to R1F)**

SW 4.5, SW 4.6 and SW 4.8 select voting sequence which can be Fire Area 1 only (all detectors in one area) or Fire Area 1 separate from Fire Area 2. When separate, Fire Area 1 consists of detector 1 (1 and 2 for R4F) and Fire Area 2 consists of detector 2 (detector 3 and 4 for R4F). Switch SW 4.7 should be placed in the ‘OFF’ position at all times.

Fire Area 1 Separate from Fire Area 2:

- SW 4.7: OFF
- SW 4.8: ON
- SW 4.5 programs Fire Area 1 (detector 1 for R2F)
  - OFF: votes one of two detectors (always OFF for R2F)
  - ON: votes two of two detectors
- SW 4.6 programs Fire Area 2 (detector 2 for R2F)
  - OFF: votes one of two detectors (always OFF for R2F)
  - ON: votes two of two detectors

Fire Area 1 only:

- SW 4.8: OFF
- SW 4.7: OFF
- SW 4.6: OFF
- SW 4.5: OFF: votes any one of all detectors
  - ON: votes any two of all detectors

**NOTE:**

On R2F and R4F units, when Fire Area 1 is selected, both the Area 1 and Area 2 alarm relays will activate if there is an alarm condition.

**RELAY OUTPUTS LATCHING/NON-LATCHING**

The alarm relays are programmed together for latching or non-latching operation (the fault relay is only non-latching).

- SW 5.1: ON: non-latching operation
  - OFF: latching operation

**NOTE:**

Latched outputs are unlatched by activating the **RESET** switch or remote reset.

**RELAY OUTPUTS ENERGIZED/DE-ENERGIZED**

The area and instant alarm relays can be programmed for normally energized or normally de-energized operation using SW 5.2. The fault relay is always normally energized. SW 5.2 is factory set to de-energized operation (ON)

- SW 5.2: OFF: normally energized operation
  - ON: normally de-energized operation
- SW 5.3: OFF: bypass fault relay at normal 4mA
  - ON: bypass fault relay activated 3mA
TIME DELAY FOR AREA ALARMS

**NOTE:**

Time delay affects the area alarms only; the instant alarm operates as soon as a flame is detected.

The time delay for the area alarms is set using SW 5.4 to SW 5.8. If all of the switches are placed in the 'OFF' position the time delay will be 0.25 seconds (minimum setting).

- SW 5.4-8: OFF: 0.25 time delay
- SW 5.4: ON: 0.25 time delay
- SW 5.5: ON: 0.50 time delay
- SW 5.6: ON: 1.00 time delay
- SW 5.7: ON: 2.00 time delay
- SW 5.8: ON: 4.00 time delay

The total time delay is the added value of the switches turned ON. Switches can be turned ON in any combination for a time delay from 0.25 to 7.75 seconds in 0.25 second increments. These switches are factory set to a 3.0 second time delay.

**Example:**

<table>
<thead>
<tr>
<th>Switch</th>
<th>Setting</th>
<th>Time Delay</th>
</tr>
</thead>
<tbody>
<tr>
<td>SW 5.4</td>
<td>OFF</td>
<td>3.00</td>
</tr>
<tr>
<td>SW 5.5</td>
<td>OFF</td>
<td></td>
</tr>
<tr>
<td>SW 5.6</td>
<td>ON</td>
<td></td>
</tr>
<tr>
<td>SW 5.7</td>
<td>ON</td>
<td></td>
</tr>
<tr>
<td>SW 5.8</td>
<td>OFF</td>
<td></td>
</tr>
</tbody>
</table>

RELAY SETTINGS

There are four relays on the controller circuit board (three for the R1F-IR) that can be configured for normally OPEN or normally CLOSED operation by moving the jumpers which are located below the relays. See Figure 11a for the location of the relays on the circuit board and Figure 11c for the settings.

![Figure 11c - Relay Settings](image)

Unit IV SYSTEM OPERATION

SYSTEM OPERATION

STARTUP PROCEDURE

**CAUTION:**

Placing the controller in the Bypass mode inhibits its outputs, preventing actuation of any extinguishing or alarm circuits that are connected. For maximum safety, however, secure output loads (remove power from any devices that would normally be actuated by the system) before manually testing the system. Remember to place this same equipment back into service when the test is complete.
NOTE: SW 5.3 can be configured to control fault relay operation.

1. After setting the DIP switches and making all electrical connections, apply power to the controller.

2. Perform the Checkout Procedure as described below.

3. If the controller appears to be operating normally (performs power-up countdown and then shows 'Nor' on the display), remove mechanical blocking devices and restore power to the extinguishing loads.

NOTE: Confirm that the detector is correctly aimed at the potential hazard and that no obstructions interfere with its line of vision.

CHECKOUT PROCEDURE

CAUTION: When testing the system, be sure to secure all output devices to prevent unwanted activation of this equipment and remember to place these same devices back into service when the check-out is complete.

MANUAL vi CHECK/COUNT TEST

The Automatic vi (visual integrity) feature checks the detectors for correct response. The visual integrity test and the count test are performed at the same time.

1. Place the controller in the bypass mode (all outputs inhibited) by keeping the MENU/SET switch activated until 'Chc' Err' or 'bPS' are shown on the digital displays. Release the switch and activate it again until 'bPS' is shown on the upper display, then activate the SELECT/RESET switch. The upper digital display will show 'Chn' and the lower digital display will show counts per second.

2. Activate the MENU/SET switch again to toggle through the available channels. When the desired channel is shown on the upper display, activate the SELECT/RESET switch.

3. While in the bypass mode, the lower display will show the units produced by the background IR in the detector’s range of vision. Activating the SELECT/RESET switch will perform the manual vi test, a significant increase in the unit count displayed should be observed. (Unit counts should be greater than 55 and less than 120. If the counts are not within this range, the lens and reflector need cleaning or the vi reflector needs adjustment.)

4. When cleaning the viewing window and reflector use a clean lint free cloth and the cleaning solution provided with detectors. Use only recommended cleaning solutions.

5. To exit the bypass mode, activate the MENU/SET switch repeatedly until 'tSt' is shown on the upper display. Now activate the SELECT/RESET switch.

NOTE: The automatic vi system continuously monitors the operation of the detector but does not monitor external relays or equipment that may be operated from the relay outputs. It is important that the system be manually checked using the MANUAL check procedure on a
regular basis. The whole system (including external equipment) should be checked periodically using an IR Test Lamp to simulate a fire.

MANUAL CHECK PROCEDURE

The whole system should be checked periodically with an IR test lamp to make sure that the detectors are not obstructed, that the area 'seen' by the detector has not changed and that there is no fault in the vi circuit.

CAUTION:
Secure all output loads connected to the controller to prevent unwanted activation.

1. Place the channel to be tested in bypass mode as described in the 'MAIN MENU' section of this manual.
2. Direct the IR test light into a detector viewing window from a distance not exceeding that specified in the test lamp instructions. The unit count displayed on the lower display should increase to an alarm level.
3. Turn off the IR source.
4. Repeat the test for all detectors in the system.
5. After all detectors have been checked, return the system to the normal operating mode.
6. Restore power to output loads or remove any mechanical blocking devices.

ALTERNATE TEST PROCEDURE

After each channel is offered for selection in the bypass mode a final 'tSt bPS' selection is offered. All channels are now in the test bypass mode. In this mode the unit counts, normally seen when a channel is in bypass, are not seen and the Channel, Instant, and Area LEDs will operate as they would in the normal operating mode (i.e. flash when a fire condition exists etc.), but the relay and current outputs are inhibited. This is an excellent way to test sensor sensitivity settings and to assure that if a fire occurs the controller will respond. Activate the SELECT/RESET switch, to return to the normal operating mode.

NORMAL OPERATION

FIRE RESPONSE

When the controller receives a 'fire' signal from any detector in the system, it is compared to the stored information of the program. If the signal level is greater than the programmed sensitivity setting:

1. The instant alarm relay and the appropriate current output change status and the instant LED flashes.
2. The upper display cycles through all detectors responding to the fire (CH1, CH2, CH3, or CH4).
3. The lower digital display indicates a fire ('Fir').
4. One or more channel LEDs turn on (blinking), indicating the channel(s) detecting IR radiation.
If the signal level is greater than the programmed sensitivity setting for longer than the preset time delay and the selected ‘voting’ criteria has been satisfied, the appropriate area outputs change status and the corresponding area LED flashes. The bar graph display also flashes.

**NOTE:**

*When a fire signal is no longer present, the channel LED(s) and the instant and area LEDs will be latched on until manually reset (LEDs are on, but no longer flashing).*

**Current Outputs**

4-20 mA DC current outputs transmit system information to other devices. The current outputs can be wired for isolated or non-isolated operation by changing a jumper connection as shown in Figure 4. The current output can have a maximum external loop resistance of 600 Ohms. Table 2 shows the current output levels for various situations.

<table>
<thead>
<tr>
<th>Current Output</th>
<th>Situation</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 mA</td>
<td>Off or shorted signal output, or loss of power</td>
</tr>
<tr>
<td>1 mA</td>
<td>Fault</td>
</tr>
<tr>
<td>2 mA</td>
<td>Power fault</td>
</tr>
<tr>
<td>4 mA</td>
<td>Normal</td>
</tr>
<tr>
<td>5 mA</td>
<td>VI fault channel 1</td>
</tr>
<tr>
<td>6 mA</td>
<td>VI fault channel 2</td>
</tr>
<tr>
<td>7 mA</td>
<td>VI fault channel 3</td>
</tr>
<tr>
<td>8 mA</td>
<td>VI fault channel 4</td>
</tr>
<tr>
<td>9 mA</td>
<td>VI fault more than one channel</td>
</tr>
<tr>
<td>15 mA</td>
<td>Instant alarm channel 1</td>
</tr>
<tr>
<td>16 mA</td>
<td>Instant alarm channel 2</td>
</tr>
<tr>
<td>17 mA</td>
<td>Instant alarm channel 3</td>
</tr>
<tr>
<td>18 mA</td>
<td>Instant alarm channel 4</td>
</tr>
<tr>
<td>19 mA</td>
<td>Instant alarm more than one channel</td>
</tr>
<tr>
<td>19.5 mA</td>
<td>Fire (area alarm)</td>
</tr>
</tbody>
</table>

**AUTOMATIC DIAGNOSTICS AND FAULT IDENTIFICATION**

If a fault is detected:
- the fault LED flashes,
- the digital displays identify that a fault has occurred
- the current outputs change state
- the fault relay output becomes de-energized
- if a specific individual detector fault is detected (example, wiring problems), the corresponding channel LED will be on

Refer to Table 3 to identify the error messages. If more than one error is occurring, the message will continuously cycle through all the errors, changing every few seconds.
Table 3 - Error Codes

<table>
<thead>
<tr>
<th>Upper Display</th>
<th>Lower Display</th>
<th>Error</th>
<th>What to do</th>
</tr>
</thead>
<tbody>
<tr>
<td>12</td>
<td>OUT</td>
<td>Internal 12 Vdc supply out of operating range</td>
<td>Recycle power and call factory if problem persists</td>
</tr>
<tr>
<td>5</td>
<td>OUT</td>
<td>Internal 5 Vdc supply out of operating range</td>
<td>Recycle power and call factory if problem persists</td>
</tr>
<tr>
<td>24H</td>
<td>OUT</td>
<td>Controller supply is greater than 32Vdc</td>
<td>Check your power supply</td>
</tr>
<tr>
<td>24L</td>
<td>OUT</td>
<td>Controller 24 Vdc supply is less than 18Vdc</td>
<td>Check your power supply</td>
</tr>
<tr>
<td>ch</td>
<td>OIH</td>
<td>Visual integrity error (signal received is too high)</td>
<td>Contact factory</td>
</tr>
<tr>
<td>chx²</td>
<td>OIL</td>
<td>Visual integrity error (signal received is too low)</td>
<td>Clean detector window and reflector function. Check for proper wiring connections</td>
</tr>
<tr>
<td>rSt</td>
<td>E71</td>
<td>Reset push-button is damaged, or has been activated for more than 15 seconds</td>
<td>Make sure no magnetic objects are in close proximity to the switch</td>
</tr>
<tr>
<td>Ert</td>
<td>Err</td>
<td>External reset switch short error</td>
<td>Make sure external reset switch is not damaged or shorted to ground.</td>
</tr>
<tr>
<td>CFg</td>
<td>Err</td>
<td>Configuration error; incorrect dip switch settings</td>
<td>Check dip switch settings and recycle power</td>
</tr>
<tr>
<td>E91</td>
<td>Err</td>
<td>System RAM error</td>
<td>Contact factory</td>
</tr>
<tr>
<td>E92</td>
<td>Err</td>
<td>Power is not stable</td>
<td>Contact factory</td>
</tr>
<tr>
<td>E94</td>
<td>Err</td>
<td>EEPROM data not correct</td>
<td>Contact factory</td>
</tr>
<tr>
<td>E97</td>
<td>Err</td>
<td>EEPROM reading, or writing not correct</td>
<td>Contact factory</td>
</tr>
<tr>
<td>E98</td>
<td>COE</td>
<td>Duplicate CAN address detected</td>
<td>Contact factory</td>
</tr>
<tr>
<td>E99</td>
<td>COE</td>
<td>Lost communication</td>
<td>Contact factory</td>
</tr>
</tbody>
</table>

1 If an internal power supply problem occurs, recycle power to the controller. If the problem persists, contact supplier.
2 If more than one channel has a vi error, the upper display will sequentially show each channel number.

If a fault has occurred, but no longer exists, the fault LED will remain illuminated and the displays will alternate between ‘nor’ and ‘Err Fnd’. To find out what the fault was, enter the error check mode by keeping the MENU/SET switch activated until ‘Chc Err’ is displayed, then activating the SELECT/RESET switch. The display should now show ‘dSP Err’. Activate the SELECT/RESET switch and the fault error codes are sequentially displayed. Once all faults have been displayed, ‘Clr Err’ is displayed. To clear the fault codes, activate the SELECT/RESET switch.

**MAIN MENU**

The main menu is entered by activating the MENU/SET switch for approximately 5 seconds until ‘Chc’ ‘Err’ or ‘bPS’ is shown on the displays. Repeatedly activating the MENU/SET switch will toggle through the selections. When the desired selection is shown on the displays, activate the SELECT/RESET switch to choose the selection. To exit the main menu without choosing an option, toggle through the selections until ‘rtn’ is shown on the lower display.
ERROR CHECK MODE (Err Chc)

This selection is shown when a fault is occurring or has occurred when accessing the main menu. Enter the main menu and activate the SELECT/RESET switch when ‘Chc’ is shown on the upper display and ‘Err’ is shown on the lower display. ‘dsP’ will be shown on the upper display and ‘Err’ on the lower display. To see the errors activate the SELECT/RESET switch. The controller will display each error for approximately 5 seconds. Once all errors have been shown, ‘Clr’ will be shown on the upper display and ‘Err’ on the lower. Activate the SELECT/RESET switch to clear the errors and return to the normal operating mode.

If it is not necessary to see what errors have been logged, but only to clear them, activate the MENU/SET switch when ‘dsP ‘Err’ is shown. The ‘Clr ‘Err’ selection will be displayed. Activate the SELECT/RESET switch to clear the errors and return to the normal operating mode.

NOTE:
If no errors exist, this function is hidden and can not be accessed.

BYPASS MODE (bPS)

This selection is used for testing detector operation without activating alarm outputs. To enter this mode, first enter the main menu, toggle through the selections using the MENU/SET switch and activate the SELECT/RESET switch when ‘bPS’ is shown on the lower display. ‘Ch1’ will be shown on the upper display and the IR seen by the detector is shown on the lower display in Units. A range of between 55 and 120 units is expected.

Activating the SELECT/RESET switch while a channel is in bypass will perform the manual vi test. A significant increase in the units should be observed on the lower display.

Activating the MENU/SET switch will toggle through all of the active channels and then show ‘tSt’ on the upper display and ‘bPS’ on the lower display. In this manual test mode, all alarm outputs are inhibited, but the faceplate indicators will operate as in the normal operating mode. If a flame occurs or IR test lamp is used to activate the detectors the faceplate indicators operate as in the normal operating mode, but the alarm outputs will not activate. To exit the bypass mode, activate the SELECT/RESET switch while ‘tSt bPS’ is displayed.

SPECIAL FUNCTION MENU

To enter the special function menu activate both switches simultaneously for 20 seconds, until ‘FoP’ is shown on the lower display. This menu is a little harder to enter because it is not intended for general use. The items in this menu are used for system maintenance and calibration of equipment. ‘Fop’, ‘CuC’ and ‘Adr Set’ can be displayed by repeatedly activating the MENU/SET push button when in the special function menu until the desired mode is displayed. Press the SELECT/RESET button to choose the desired mode.

FORCED CURRENT OUTPUT MODE (FoP)

The forced current output mode is used to check the current output calibration and the operation of any devices connected to the current outputs.

To enter the forced current output mode, enter the special function menu. When ‘FoP’ is shown on the lower display activate the SELECT/RESET switch. Upon successful entry into this mode the upper display will flash ‘gPn’. Activate the MENU/SET switch until the desired area output is reached (‘gPA’ = Area 1 and ‘gPb’ = Area 2), then activate the SELECT/RESET switch. When an area has been chosen for forced current output, the upper display will alternate between ‘GPn’ and ‘FoP’ and the lower display will show what type of current output is being placed on the current output line:
The controller will start with the fault output and the push buttons are used to scroll up and down through the different outputs. To exit this mode, scroll down past the Fault output selection until 'rtn' is displayed then wait 10 seconds. The controller will return to the normal operating mode.

**CURRENT CALIBRATION MODE (CuC)**

The next selection in the special function menu is the current calibration mode. The current outputs are factory calibrated, however this mode can be used to calibrate the current outputs of the controller if they are not providing the correct current values. Upon successful entry into this mode the upper display will flash ‘gPn’. Activate the **MENU/SET** switch until the desired area output is reached (‘gPA’ = Area 1 and ‘gPb’ = Area 2), then activate the **SELECT/RESET** switch. Once an area has been selected, the upper display will alternate between ‘CuC’ and the area that is being calibrated. The lower display will show a constant which will rise and fall as the current is adjusted (constant does not show the current on the outputs), and the instant LED will flash. Place a milliamp meter between the area current output and common ground. Use the push buttons to raise and lower the current. Once the current measured is as close to 4mA as possible, do not activate any switches for 10 seconds. After 10 seconds have gone by the number shown on the lower display will change to a much higher number. The instant LED will be extinguished and the area LED will begin flashing. This tells the operator to calibrate the current output for the high end of the current output range. Use the push-button to raise or lower the current output until it is as close as possible to 20 mA. Do not activate any switches for 10 seconds and the controller will return to the normal operating mode.

**ADDRESS SET MODE (do not use)**

Do not use the final selection which is Address Set Mode.

---

**Unit V MAINTENANCE**

**ROUTINE MAINTENANCE**

The detector requires no periodic calibration. To maintain maximum sensitivity, the viewing windows and reflectors should be cleaned on a routine basis depending on the type and amount of contaminants in the area.

The rubber o-rings on the detector housing are used to ensure it is watertight. The housings should be opened periodically and the o-rings inspected for breaks, cracks or dryness. To test them, remove the o-rings from the detector housing and stretch them slightly. If cracks are visible, the o-ring should be replaced. If they feel dry to the touch, a thin coating of lubricant should be applied. When re-installing the o-rings, be sure that they are properly seated in the groove on the housing. These o-rings must be properly installed and in good condition to
prevent water from entering the detector and causing failure. The life expectancy of rubber o-rings varies, depending on the type and amount of contaminants present in the area. The person who maintains the system must rely on experience and common sense to determine how frequently the rings should be inspected. A coating of lubricant should also be applied to the enclosure threads before reassembling the detector to help prevent moisture from entering.

**CAUTION:**

The O-ring should be lubricated with polyalphaolefin grease, such as GRS-450 made by CPI Engineering. Silicone based lubricants should never be used if catalytic type combustible gas sensors are being used in conjunction with the IR detectors, since silicone lubricant on or near the combustible gas sensor will cause permanent damage to the sensing element.

**TROUBLESHOOTING**

The automatic vi (visual integrity) feature continuously checks the detectors for correct response. If a problem is detected, the fault LED will turn on, the upper digital display will indicate which channel has the problem and the lower digital display will show “OIL” or “OIH” The fault relay will become de-energized.

If a fault is in the detector or wiring, the upper display will indicate which detector is affected. The lower display will indicate by code number the type of fault. If the fault is in the micro-processor circuitry, the fault LED will turn on, but the upper digital display will remain blank. Refer to Table 3 for a detailed explanation of the status/fault codes.

**DEVICE REPAIR AND RETURN**

The detector and controller are not designed to be repaired by the customer in the field. If a problem should develop, first carefully check for proper wiring and programming. If it is determined that the problem is caused by an electrical malfunction, the unit must be returned to the factory for repair.

Net Safety Monitoring Inc. encourages its distributors to make advance replacement units available to the user during the warranty period. This allows Net Safety Monitoring Inc. to take time to repair the unit completely while users keep their operations running with the advance replacement unit.

Prior to returning items, contact the nearest distribution office so that an RMI (Return Material Identification) number can be assigned. A written statement describing the malfunction must accompany the returned item to simplify finding the cause of the failure and reduce the time and cost of the repair. Pack the item to protect it from damage and use an anti-static bag or aluminum-backed cardboard as protection from electrostatic discharge.
Appendix A Net Safety Monitoring Inc. Electrostatic Sensitive Device Handling Procedure

With the trend toward increasingly widespread use of microprocessors and a wide variety of other electrostatic sensitive semiconductor devices, the need for careful handling of equipment containing these devices deserves more attention than it has received in the past.

Electrostatic damage can occur in several ways. The most familiar is by physical contact. Touching an object causes a discharge of electrostatic energy that has built up on the skin. If the charge is of sufficient magnitude, a spark will also be visible. This voltage is often more than enough to damage some electronic components. Some devices can be damaged without any physical contact. Exposure to an electric field can cause damage if the electric field exceeds the dielectric breakdown voltage of the capacitive elements within the device.

In some cases, permanent damage is instantaneous and an immediate malfunction is realized. Often, however, the symptoms are not immediately observed. Performance may be marginal or even seemingly normal for an indefinite period of time, followed by a sudden and mysterious failure.

Damage caused by electrostatic discharge can be virtually eliminated if the equipment is handled only in a static safeguarded work area and if it is transported in a package or container that will render the necessary protection against static electricity. Net Safety Monitoring Inc. modules that might be damaged by static electricity are carefully wrapped in a static protective material before being packaged. Foam packaging blocks are also treated with an anti-static agent. If it should ever become necessary to return the module, it is highly recommended that it be carefully packaged in the original carton and static protective wrapping.

Since a static safeguarded work area is usually impractical in most field installations, caution should be exercised to handle the module by its metal shields, taking care not to touch electronic components or terminals.

In general, always exercise all of the accepted and proven precautions that are normally observed when handling electrostatic sensitive devices.

A warning label is placed on the packaging, identifying those units that use electrostatic sensitive semiconductor devices.

*Published in Accordance with E1A standard 471*
# Appendix B Record Of Dip Switch Settings

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### Appendix C Wire Resistance In Ohms

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**NOTE:** RESISTANCE SHOWN IS ONE WAY. THIS FIGURE SHOULD BE DOUBLED WHEN DETERMINING CLOSED LOOP RESISTANCE.